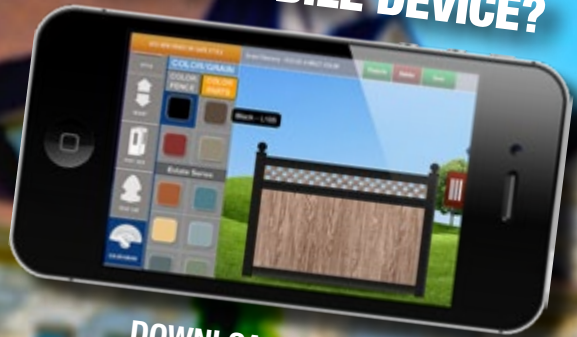




GOT A MOBILE DEVICE?



**DOWNLOAD THE NEW
"ILLUSIONS FENCE DESIGNER"
FROM YOUR APP STORE TODAY!**



V3707-6BG - 6' PRIVACY WITH SCALLOPED CLASSIC VICTORIAN TOPPER IN ALL BEIGE. FEATURING ALL 8" X 8" MAJESTIC™ POSTS AND 6' HIGH OLD ENGLISH LATTICE IN THE GRAND ARBOR

FEATURING THOUSANDS OF COMBINATIONS OF MIX 'N' MATCH™ STYLES AND COLORS TO CUSTOM DESIGN YOUR OWN OUTDOOR LIVING SPACE

Privacy

ALL ILLUSIONS® FENCES MEET ASTM F964-13

Illusions® Privacy Panels are manufactured to feature a "V"-Jointed tongue and groove board.

Privacy Panels come with a wide variety of decorative tops up to 10' high. Every section includes a metal reinforcement channel in the bottom rail to create a stronger and longer lasting fence.

Illusions offer a Privacy Panel for every taste in a variety of colors.

Ask about our 75MPH Wind Kit Adaptors for high velocity hurricane zones. Miami-Dade County Hurricane Zone Approved up to 8' High.



V300-6 Privacy T&G in White



V300-66Y Gray



V300-6BG Beige



V3701-6 Privacy T&G with Framed Top Victorian Pickets, Coachman Post Caps and Grand Arbor with Square Lattice Panels

Quality. Strength. Integrity.



V3215D-6
Standard Lattice Topper



V300-6GW Mix 'n' Match™ Colors with Ball Caps



V3706-6WGG Mix 'n' Match™ Colors with Teardrop Caps



V3215DS-6BW Mix 'n' Match™
Small Diagonal Lattice



V300-6BW Beige Panels with White Rails



V3215SQ-6
Square Lattice Topper



V3700-6 Classic Victorian Straight Top



V3707-6BWB Mix 'n' Match™ Scalloped Top



V3708-6GW Gray and White Mix 'n' Match™
Arched Top w/Majestic™ 8" x 8" Posts

Sample Selection of Available *Illusions*® Styles



V300-6



V3215D-6



V3701-6



V3700-6



V3706-6



V3707-6

Semi-Privacy



V500A-6GBW Alternating Board Semi-Privacy in Mix 'n' Match™ Color 6" Gray w/ 1-1/2" Beige Pickets, Gray Posts and Teardrop Caps

The *Illusions*® Semi-Privacy line has one of the largest selections we offer.

Customers are invited to pick one of our pre-made styles or to custom design their own.

Semi-Privacy panels are specially designed to offer privacy without a "closed in" feeling.

Available in
White, Gray and Beige.



V5701 6" Board w/ Framed Vict.



V500 3" Boards Semi-Privacy



V500A 6" x 1-1/2" Alternating



V5006 6" Boards



V210 Board on Board



V5706 6" Board Semi-Privacy with Stepped Victorian Top



VSQ48-4 Old English Style



V210D-6BG Board on Board with Diagonal Lattice Top

LATTICE ALSO COMES IN CLASSIC BEIGE & GREEN!



V2102TF-6GBW Award Winning Mix 'n' Match™

Contemporary Picket



V352-4TR Scalloped Contemporary 'Thru-Rail' Picket with Dog Ear Tops

Illusions® Contemporary Picket offers what is known as the "good neighbor" approach to fencing for homeowners. It is a fence that features both sides of the panels being exactly the same.

It is manufactured to follow the basic picket fence design with an added twist. The pickets are assembled THROUGH the rails instead of simply being attached to them. This is what gives the fence its unique and useful appearance.

Available in heights from 3' to 8'.

SAMPLE OF THRU-RAIL



V350-4TR Straight Top Contemporary 'Thru-Rail' Picket with Dog Ear Tops



V402-4TRBG Scalloped Contemporary 'Thru-Rail' Picket with Pointed Tops (Shown in Beige w/ White Ball Caps)

Picket Top Styles



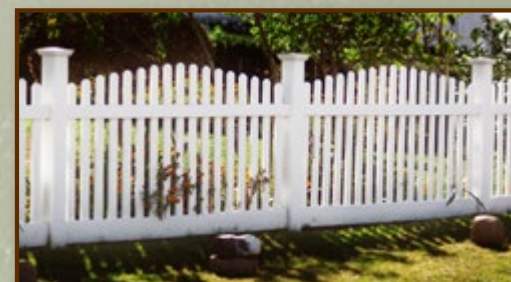
- | DOG EAR | POINTED |
|-----------------------------------|---------|
| 1. 7/8" x 6" with Dog Ear Cap | |
| 2. 7/8" x 1.5" with Pointed Cap | |
| 3. 7/8" x 3" with Dog Ear Cap | |
| 4. 7/8" x 3" with Pointed Cap | |
| 5. 1-1/2" x 1-1/2" w/ Pyramid Cap | |



V401-4TR Straight Contemporary with Pointed Tops



V401NR-4TR 7/8" x 1-1/2" Reduced Spacing Straight Picket w/Pointed Tops



V353-4TR Crown Top Picket w/ Dog Ear Tops

Classic Victorian Picket



V700-4 4' High Classic Victorian Straight Top Picket

Illusions® Classic Victorian Picket is a maintenance free look alike of the old red cedar fence.

All of the panels are designed with the classic look in mind.

Available in White, Gray and Beige or Mix 'n' Match Colors.



V707-4 4' High Classic Victorian Scalloped Picket



V706-4 4' High Classic Victorian Stepped Picket Shown with Majestic™ 8" End Post



V706 Stepped



V707 Scalloped



V701 Framed Top



V703S Scalloped Staggered



V703 Staggered

Premium Post & Rail



Cross-buck



2-Rail Diamond



3-Rail Shown in Beige

Illusions® Post & Rail Vinyl Fence contains only premium quality 100% Pure Virgin Vinyl with no hidden fillers that may contain lead or other additives to harm horses and other animals. It has passed all ASTM F964-13 Tests. The quality simply speaks for itself.



NO LEAD IN ANY ILLUSIONS® PRODUCTS. ANIMAL AND CHILD SAFE.



2-Rail

Ornamental Picket



V0101



V0200A Arched



V0200 Closed Top w/ Alternate Finials

Illusions® Ornamental 1" x 1" Picket offers a vinyl alternative to the wrought iron or ornamental aluminum fence. It enables the homeowner to maintain the look of wrought iron without the maintenance. All panels are manufactured with a metal reinforcing channel in the bottom rail for strength that will not fail.

MIX 'N' MATCH ORNAMENTAL PICKET TOPS ON ANY BASE.



V0200TF-4BG Alt. Orn. Pickets with Boy Scout Finials

Finial Styles



V11RF - ARROWHEAD



V11TF - BOY SCOUT



V11FG - GOTHIC

Classic Series

Colors & Curves

Illusions® Colors and Curves work hand in hand with our extensive creative Mix 'n' Match® program. Any Style, Any Color.

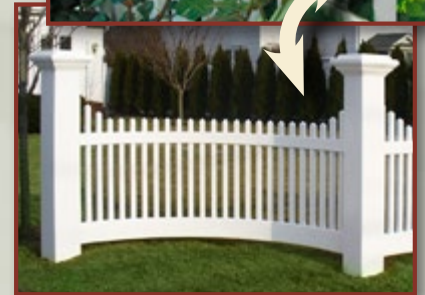
We have now taken it one step further and added Curves.

Allow your creativity to flow as you create a masterpiece to ornament any fencing application.

Choose from *White, Beige, Gray and Eastern Green*. *Eastern Green (lattice only)*.



V300-4 Mix 'n' Match™ Gray and White Pickets



VBE706 Radius Corner Rails



VBG3215D-6 Shown with Matching VBG3 Gate



VDG300-55WB 5' Gates in Beige Mix 'n' Match™



VSQL48 Mix 'n' Match™ Beige and Gray Old English Lattice



Custom Accents Shown with Majestic™ 8" x 8" Posts and D-Rail Sweep Transition Panels



VDG3707-54MFG Mix 'n' Match™ Optional Single Scalloped T&G Drive Gate



VBC707-4 Scalloped Picket and Rail Classic Victorian Picket

"Let your creativity flow..."



Radius Rails Shown with V352-4TR



V2102TF-6GBW Mix 'n' Match™ Board on Board



V300-6GW Shown in Mix 'n' Match™ Colors



V706-4 Stepped Classic Victorian 1.5" x 1.5" Picket Shown in white with Mix 'n' Match™ Gray Posts and Beige New England Caps



VBG4 Curved Gate with Lattice



Arched VSQL48 Old English Arched Lattice with D-Rail Sweep Side Panels



VBF300-6BW Arched Privacy in Beige and White

Grand Arbors



VARBG-48 Side Panel: VALPSQ Post: V558A



VARBG-48GY Mix 'n' Match™ Colors

With so many beautiful variations available, it would be difficult to show them all. We have provided a few examples of different combinations that can be designed by you. We allow you, the customer, to be the creative force behind the look and feel of your *Illusions*® Grand Arbor.*



VARBG-48 Side Panel: VALPD Post: V558A

*See the *Illusions*® Grand Arbors Brochure for more information on our 108 styles.

Pergolas



VPEROE-6 6' Wide Vinyl Pergola with Old English Lattice



VPER2P-6 2 Post, 6' Wide Pergola



VPER4P-4 4 Post Pergola w/ Inside Arch



Gates

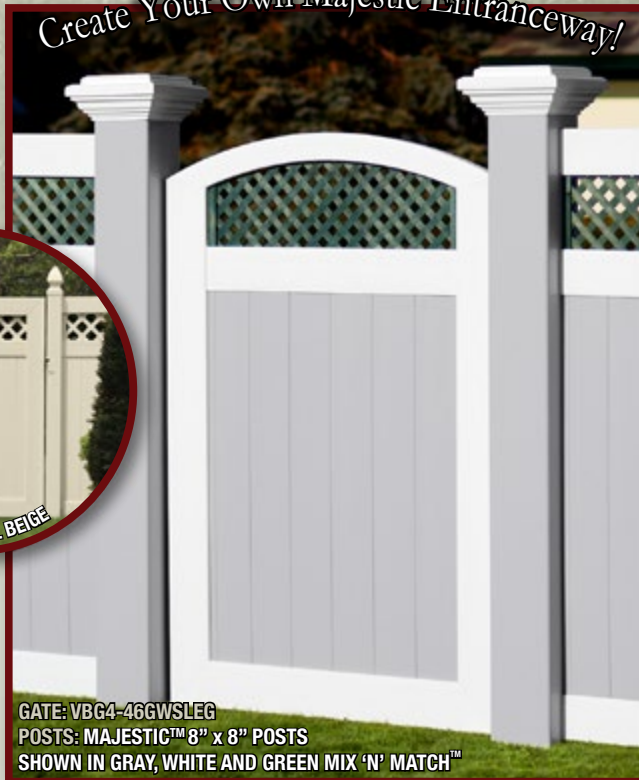
Available in
Mix 'n' Match™
Any piece, any color, any curve.



VWG706-44
STEPPED CLASSIC VICTORIAN GATE



Create Your Own Majestic Entranceway!

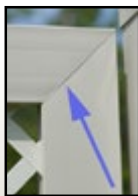


GATE: VBG4-46GWSLEG
POSTS: MAJESTIC™ 8" x 8" POSTS
SHOWN IN GRAY, WHITE AND GREEN MIX 'N' MATCH™



VBG1

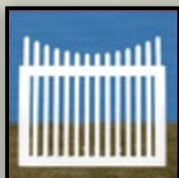
**ILLUSIONS
INTERNAL
TRUSS
SYSTEM
GATES**



**UNI-WELD
CONSTRUCTION™**



VBG10
Crown Spaced Picket



VWG707 - Victorian
Scalloped Top



VWG700 - Victorian
Straight Topped



VBG12
Victorian Picket Scalloped



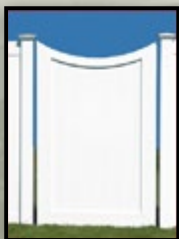
VBG11
Victorian Picket Crowned



VWG3706
Victorian Stepped Top Privacy



VWG3700 - Victorian
Straight Topped Privacy



VBG1
T&G Scalloped



VBG2
T&G Crowned



VBG3 - T&G Scalloped with
Diagonal Lattice



VBG4 - T&G Crowned
With Diagonal Lattice



VBG5 - T&G Scalloped,
Crowned Mid-Rail w/
Diagonal Lattice



VBG6 - T&G Crowned,
Lattice Topped With Concave
Mid-Rail



VBG7 - T&G with Scalloped
Victorian Picket Topped



VBG8 - T&G with Crowned
Victorian Picket Topped

Post & Picket Caps

Post Cap Styles

Classic Series



EXTERNAL FLAT
V55FO



NEW ENGLAND
V55NE



GOthic
V55FG



BALL
V55BC



COACHMAN
V55CM



TEARDROP
V55TD



SOLAR
V55SO



PALACE SOLAR
V55P

Picket Top Styles



V350 Series

DOG EAR



V400 Series

POINTED

1. 7/8" x 6" with Dog Ear Cap
2. 7/8" x 1.5" with Pointed Cap
3. 7/8" x 3" with Dog Ear Cap
4. 7/8" x 3" with Pointed Cap
5. 1-1/2" x 1-1/2" w/ Pyramid Cap



Hardware



All *Illusions*® Gate Hardware is custom designed to our specifications and manufactured using only the highest quality materials that are held to the same rigorous standards we use for all of our products. Many of our products are available in both black and white. Always use a Vinyl Gate Stopper (VGS) and two sets of Drop Rods (DRAS) on double drive gates.

		NEW! HANDLE STOPPER						
VHDL	VGS	VGS	MLS-BK	CPH55	V21LL	V21SS	HLSS	DRAS
HLSS-WT	CPH55S-WT	V21SS-WT	ML-WT	IESH	CSB-12SS	CPH55S	THAHD	THSL

Illusions® Vinyl Railing

CERTIFIED
 ICC-ES AC174
 2012 INTERNATIONAL RESIDENTIAL CODE (IRC)
 2012 INTERNATIONAL BUILDING CODE (IBC)
 1999 BOCA NATIONAL BUILDING CODE
Illusions® Vinyl Railing System™
 meets the highest building codes in the nation!



We offer one of the most complete lines of vinyl railings on the market today.

The *Illusions® Vinyl Railing System™* is great for patios, decks and steps. All railing panels we manufacture contain 100% pure virgin vinyl co-extruded compounds. **ICC-ES AC174 Certified.**

www.IllusionsVinylRailing.com

36" Meets 2012 International Residential Code (IRC). 42" 2012 Meets International Building Code for 2nd Story and above installations. For more detail, ask to see our Commercial Railings Brochure.



VR6C-3 Colonial Spindle Picket with 2" x 3.5" Hand Rail (Shown: VRPP44-108 Porch Posts)

VR6-3 Traditional Picket with 2" x 3.5" Hand Rail



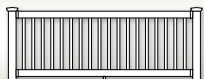
NEW FLAT T-RAIL



VRFT6C-3 Colonial Spindle Picket with Flat T-Rail Hand Rail

VRT6-3 Traditional Picket with T-Rail Hand Rail - Mix 'n' Match™

Illusions® Vinyl Railing System™ Styles (Matching Stair Rails Also Available)



VR8-3



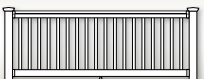
VR8C-3



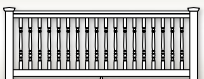
VRFT8-3



VRFT8C-3



VRT8-3



VRT8C-3

GRAND ILLUSIONS™

COLOR AND WOODGRAIN VINYL FENCE

THE NEXT GENERATION OF VINYL FENCE IS HERE!



EASTERN WHITE CEDAR - (W105)



BLACK - (L105)



FOREST GREEN - E120
PATIO WHITE - L101



SLATE GRAY - E105



Mahogany W101



(E123) & BURGUNDY (E110)



FEDERAL BLUE (E102)



L105



GRAND ILLUSIONS™

COLOR AND WOODGRAIN VINYL FENCE

THE NEXT GENERATION OF VINYL FENCE IS HERE!



TAN (L102) & BARN RED (L107)

MAHOGANY - W101

ANTIQUE WHITE - L101
MINT GREEN - E117
SAGE - E109

GRAND ILLUSIONS™
COLOR SPECTRUM

BLACK - (L105) & ROSEWOOD (W104)

DARK ROYAL BLUE (E124)
PATIO WHITE (L101)

MAHOGANY (W105)

WALNUT - (W103)

SAGE - E115 & ANTIQUE WHITE - E111

INTRODUCING

GRAND ILLUSIONS™

COLOR AND WOODGRAIN VINYL FENCE

FEATURING

GRAND ILLUSIONS™
COLOR SPECTRUM

AND GRAND ILLUSIONS
VINYL WOODBOND™
WOODGRAIN VINYL FENCE

Mix 'n' Match™ 35 Brilliant Colors and
5 Incredibly Life-like Woodgrains of
100% Pure Virgin Vinyl Illusions® Fence

(FOR MORE INFO, CHECK OUT THE OFFICIAL GRAND ILLUSIONS
VINYL FENCE BROCHURE AVAILABLE AT www.illusionsfence.com)

**Come See the Options and
Create Your Own Designer Fence!**

**Download the NEW
"ILLUSIONS FENCE
DESIGNER" from
your app store today!**



**Infinite Combinations • Mix 'n' Match™ Colors
Woodgrains • 2D and 3D Layouts
GoofProofJobs™ • Save Your Projects**

Illusions®
Fence Design Center™



www.illusionsfence.com



The Illusions® Advantage



All Illusions® Profiles Meet ASTM F964-13. Control Tests Including:

- D256 To determine Izod impact properties
- D618 Practice for Conditioning Plastics for Testing
- D635 Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position
- D638 To determine tensile properties
- D648 To determine heat distortion temperature
- D696 Test Method for Coefficient of Linear Thermal Expansion of Plastics Between 030°C and 30°C with a Vitreous Silica Dilatometer
- D790 To determine flexural properties
- D792 To determine specific gravity
- D883 Terminology Relating to Plastics
- D1435 Practice for Outdoor Weathering of Plastics
- D1600 Terminology for Abbreviated Terms Relating to Plastics
- D1784 Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
- D1898 Practice for Sampling of Plastics
- D2240 To determine Shore hardness values
- D2244 Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
- D2565 Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications
- D4216 Material Class Number 1-32333-3. To establish Cell Classification of PVC material. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds
- D4226 Test Methods for Impact Resistance of Rigid Poly-(Vinyl Chloride) (PVC) Building Products
- D4726 Specification for Rigid Poly(Vinyl Chloride) (PVC) Exterior-Profile Extrusions Used for Assembled Windows and Doors
- E-84-04 Used to determine the flame spread value of PVC material; Illusions® burn rate is significantly lower than allowed value

All Illusions® Vinyl Fences and Railings are made from 100% Pure Virgin Vinyl materials. Why would this matter? – Keep reading below...

Beware of fences with a cheap variety of fillers. What is in the mixture? Lead? Shower curtains? Low grade plastics and weak decomposing items that will splinter, crack, break or deteriorate structurally and rapidly fade color of the fence?

This will not happen with an Illusions® Fence. Check the side bar for a list of ASTM tests that Illusions® Vinyl Fences must pass before we put our name on them. This is quite simply the reason that Illusions® Vinyl Fence styles are specified by more landscape architects than any other vinyl fence.

Make sure to use only professional Illusions® Fence Dealers that will help you design and layout the best fence for your needs. The Illusions® Professional Fence Dealer is also a qualified vinyl fence installation company. Reliable, honest, licensed, and a pleasure to deal with. You will recommend them to your neighbors proudly.

Consistent Color Retention

Illusions® materials are a custom blended mix of stabilizers, impact modifiers, processing aids, and pigments. Long term weathering studies have shown these products tin stabilized, acrylate modified formulations with high levels of titanium dioxide (a pigment and UV light screener) result in the **best retention of color and toughness.**

Our vinyl has the industry leading standard of 10 parts per 100 TiO2 (titanium dioxide) to give it the longevity and performance of a lifetime product.

The Illusions® 75MPH Wind Kit™

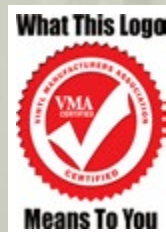


The Most Available 75 MPH Wind Certified Styles in the World

Will it hold up to an F5 tornado? Probably not. But in order to be certified, it had to sustain gusts up to 130 MPH for as long as 30-40 seconds. The Miami-Dade 75 MPH certification states that when properly installed, approved styles of Illusions® fencing will withstand sustained 75 MPH winds. With 26 Styles available for immediate shipment, Illusions® Vinyl Fence has the most Miami-Dade County High Velocity Hurricane Zone Certified styles of vinyl fence available in the world. All of which are 8' wide panels to speed up installation time.

Illusions® Vinyl Fence Is VMA Certified

The VMA (Vinyl Manufacturers Association) is the Voice of the Vinyl Fence and Railing Industry and this is their certification logo. VMA Certified Illusions Vinyl Fence products meet or exceed industry standards. Illusions' company, products, processes, and facilities have been audited by approved third party test labs and inspection agencies. You should seek out the VMA Certified Seal for the assurance that the company you are purchasing your products from is providing VMA Certified materials. The VMA Certified seal offers you the peace of mind that your purchase made today will withstand the test of time due to the high quality manufacturing and verification processes.



Competitor:
450 Hrs.
(4-5 Years)

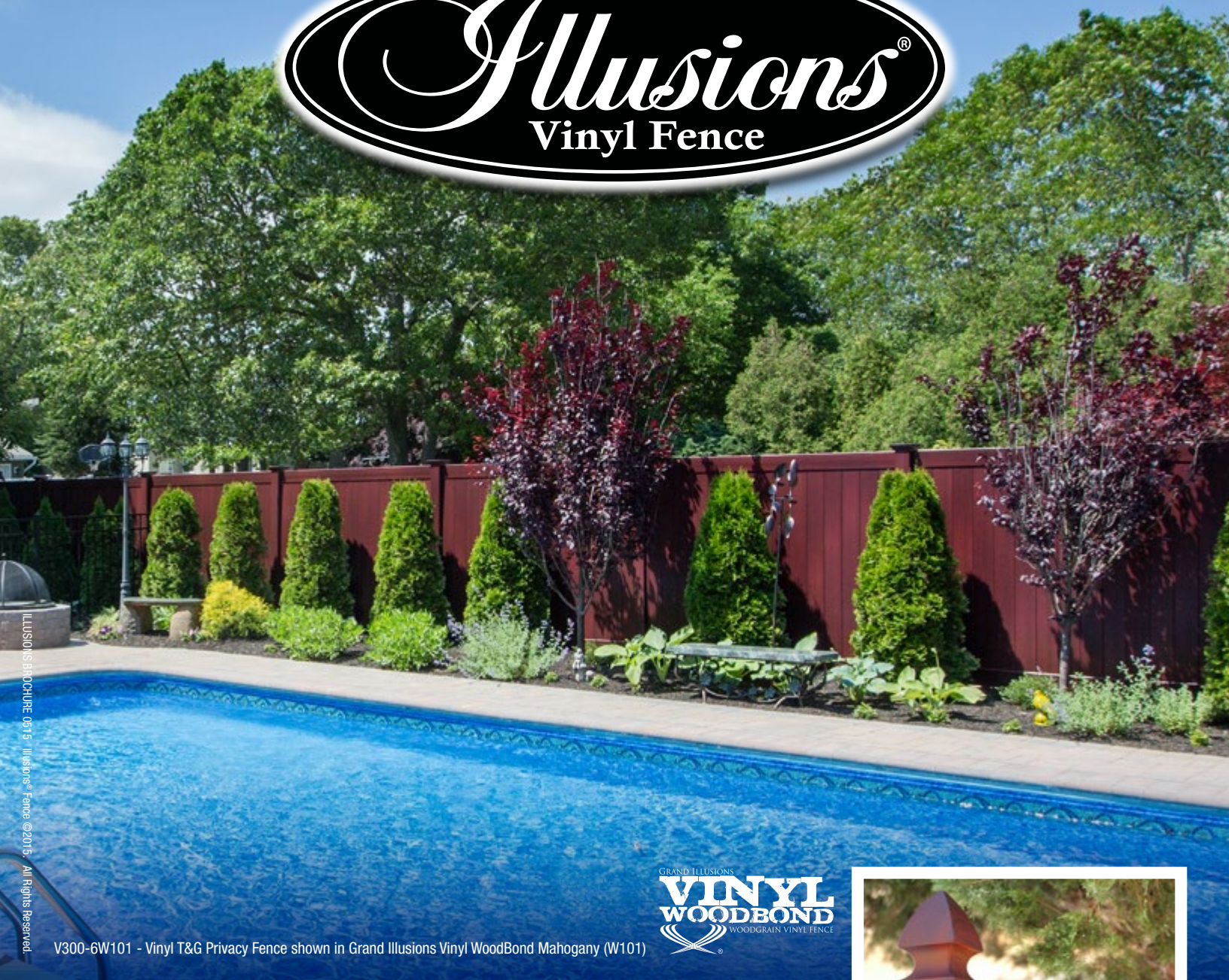
Illusions®:
1000 Hrs.
(10-11 Years)

*WOW!
THAT WOULD
COST A FORTUNE
IN RE-INSTALLS!*

www.illusionsfence.com

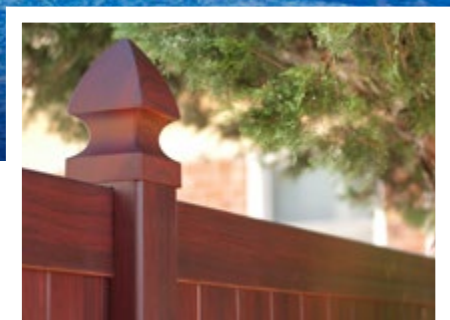
SFA Weather Test, Illusions C2006

Illusions[®] Vinyl Fence



ILLUSIONS BROCHURE 0415 - Illusions Fence ©2015. All Rights Reserved.

V300-6W101 - Vinyl T&G Privacy Fence shown in Grand Illusions Vinyl WoodBond Mahogany (W101)



Grand Illusions Vinyl WoodBond Mahogany (W101)
Up Close and Personal



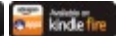
NOW AVAILABLE AT:



CADdetails

**GET
MORE
PRODUCT
SPECS &
CAD FILES**

Don't forget to check out the Illusions Fence Comprehensive Website featuring an amazing gallery of install photos, articles and testimonials in the About Us Section, downloadable brochures, and create-your-own-custom-fence-designs with the NEW *Illusions Fence Design Center App*.



35 Colors and 5 Woodgrains
For more information,
please visit our website at:



www.illusionsfence.com